



LSTA-2200/LSTB-2200

门窗组装流水线 Windows and Doors System Assembly Production Line

[性能特点]

适用于系统门窗流水线形式的高效组装。从涂抹组角胶、穿入角码及钢片开始，到组角加工、中梃拼装、安装胶条、安装五金、压条配做，直至包装完成，全部的生产作业均可在此流水线上完成。节省了人工搬运作业，可根据各个工序的实际用时，进行节拍优化，并可根据窗型及组装人员熟练程度进行变频调速。有效提高生产效率达40%以上。

[Product Features]

It applies to system windows and doors efficient assembly. From rubber coating, inserting corner key, corner crimping, mullion connecting, install adhesive tape and hardware, until complete packing. All production operations can be done on this line. Save manpower and time. It also can be adjusted speed according to practical application and worker proficiency. Effectively improve the production efficiency more than 40%.

Schneider
Electric

SVC

SIEMENS

技术参数 Technical Parameters

电源	Power supply	380V 50Hz
气源工作压力	Air consumption pressure	0.5-0.8Mpa
单节长度、宽度	Length / width	3000 / 2200mm
工作面高度	Worktable height	670 / 870mm
流水线速度	Speed (frequency control)	5~13m/min
电机功率	Motor power	0.55kW